

- 1.0 GENERAL NOTES
- 1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS [X. X]

1.2 FEATURES CRITICAL TO QUALITY ARE INDICATED IN ROUNDED BOX (X.X)

1.3 3D DIGITAL FILES ARE FOR REFERENCE. IN CASE OF CONFLICT FOLLOW PDF DRAWING

1.4 WELD AREAS NOTED ARE CRITICAL TO QUALITY
- 2.0 DESIGN NOTES
- 3.0 MANUFACTURING/SPECIAL REQUIREMENTS
- 3.1 BREAK SHARP EDGES AND DEBURR PART FOR SAFE HANDLING

3.2 WELDING:

3.2.A ALL WELDING SHALL CONFORM TO AWS D1.1, STEEL STRUCTURAL WELDING CODE

3.2.B WELDING WORKMANSHIP SHALL BE PER AWS D1.1, TABLE 8.1 (VISUAL INSPECTION)

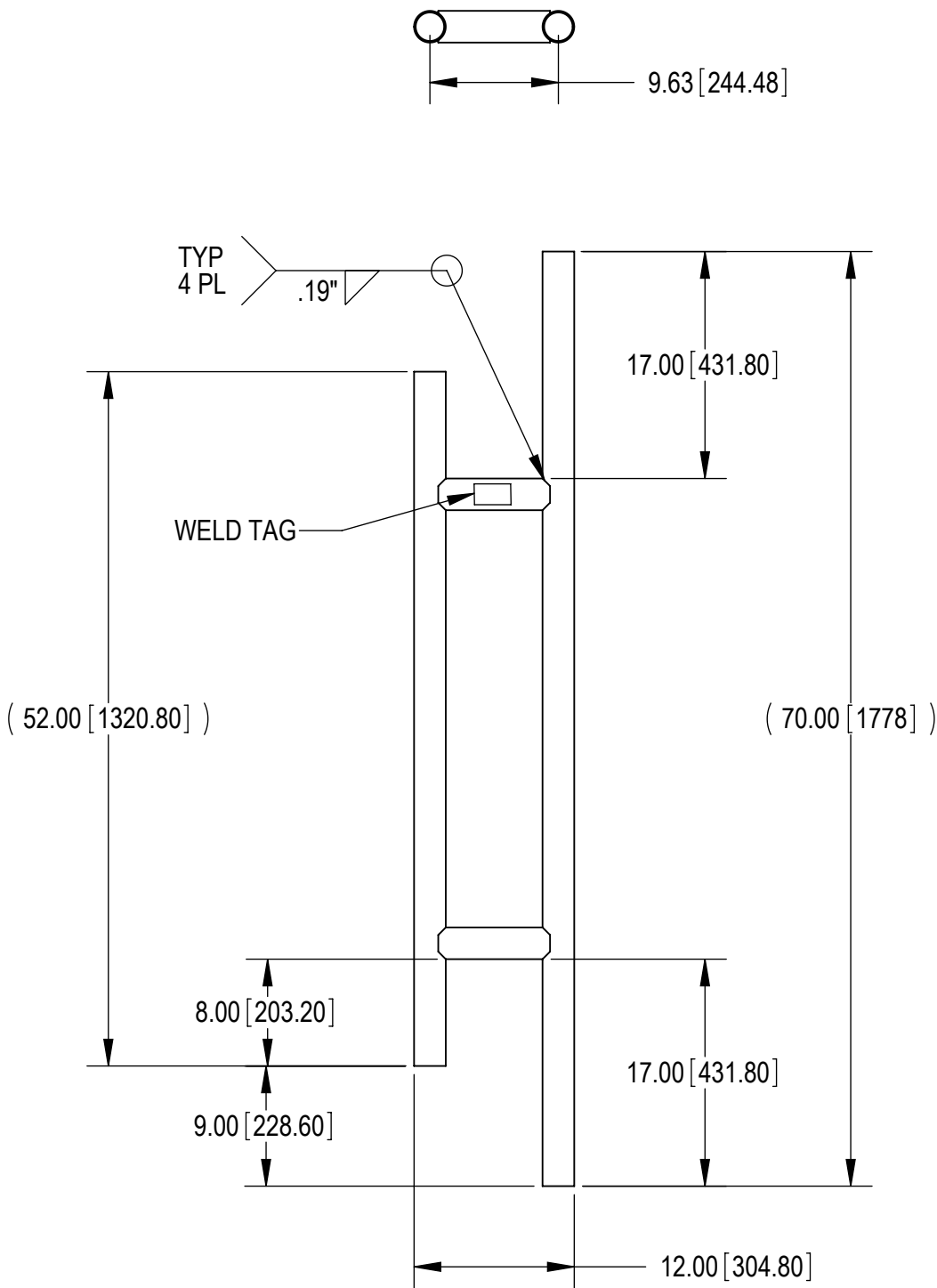
3.2.C ALL WELDING SHALL BE PREFORMED BY CERTIFIED WELDERS

3.2.D ALL WELD SLAG, SPATTER AND SHARP SHALL BE REMOVED PRIOR TO FINISH

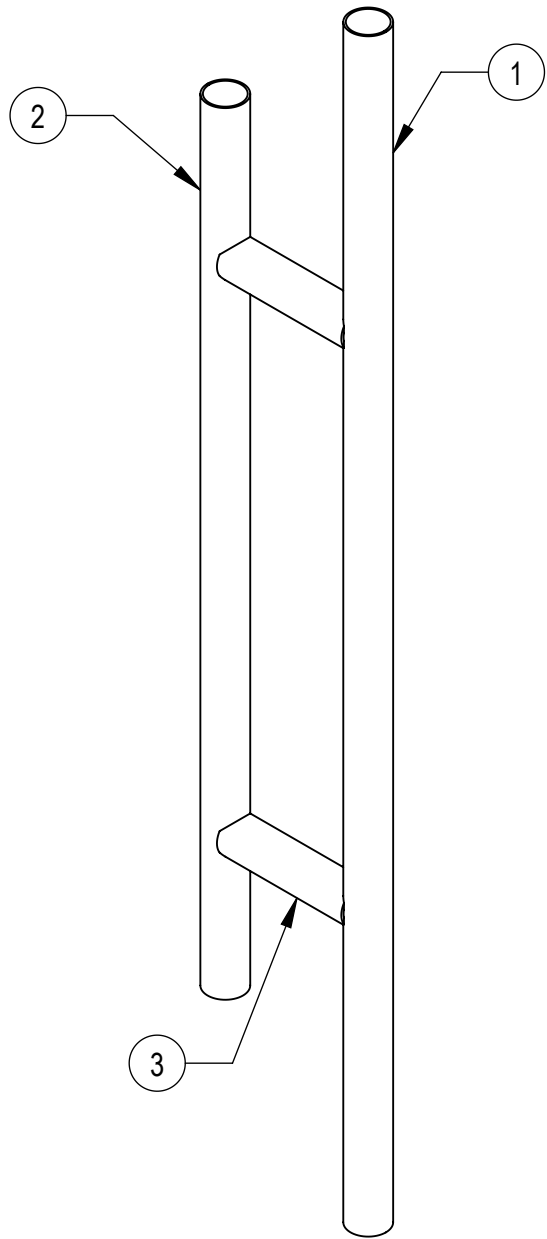
3.2.E WELDER ID TAG SHALL BE LOCATED APPROXIMATELY WHERE SHOWN FOR MANUFACTURER & WELDER TRACEABILITY. TAG SHALL HAVE MANUFACTURE ID (XXX) FOR VENDOR SUPPLIED AND WELDER ID (XXX) FOR COMMScope/VENDOR WELDER. TAG CAN BE UP TO 1/8" THICK & UP TO 2" SQUARE WITH STAMPED/ENGRAVED TEXT NO LESS THAN 1/4" IN HEIGHT

3.3 GALVANIZE PER ASTM A123



3.4 MARK WITH PART NUMBER, REVISION, AND VENDOR ID WITH ETCH, STAMP OR LABEL. CHARACTERS TO BE 0.12" TO 0.24" HIGH AND LEGIBLE TO THE UNAIDED EYE.
- 4.0 TEST
- 5.0 PACKAGING
- 5.1 PACKAGING SHALL MEET COMMScope REQUIREMENTS PER DOCUMENT IS-PL-3005



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	JTS 08MAR01	TP
B	UPDATE PIPE DIA.	CAM 25SEP01	TP
C	ADDED WELD TAG	HC 04NOV13	TP
D	UPDATED DRAWING FORMAT; ADDED -BR LEAVEL	LL1090 04JAN24	BCROSS 40185456CMO



MID	FINISH
P-100	GALV A123
P-100-BR	N/A

COMMSCOPE, INC. OF NORTH CAROLINA									
TOLERANCES						SAP MATERIAL MASTER			
1 PLACE .X[X] ± 0.06[1.5]			3 PLACE .XXX[X] ± 0.00[0.25]			SEE TABLE			
2 PLACE .XX[X] ± 0.03[0.8]			ANGLES ± 1°						
FINISH SEE TABLE						MATERIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET PER ANSI Y 14.3M-1994		NAME	DATE	TITLE 12" PANEL ANTENNA STAND-OFF BRACKET					
	CE	JTS	08MAR01						
	RW	LL1090	01/14/2024						
	AD	BCROSS	01/16/2024	SCALE 1:16	DOCUMENT NO. P-100				
	RE	YMENG	02/08/2024						
	ECN 40185456CMO								
SIZE	Auth Group	INSL	MODEL			DRAWING			SHEET 1 OF 1
C			VERSION 00	STATUS RE	REVISION C	VERSION 01	STATUS RE	REVISION D	